

FIG. 4

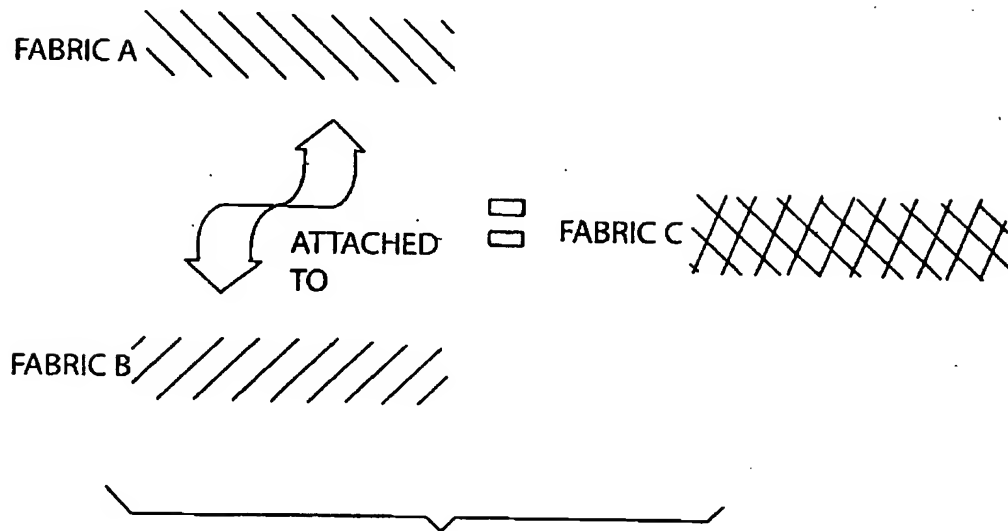


FIG. 5

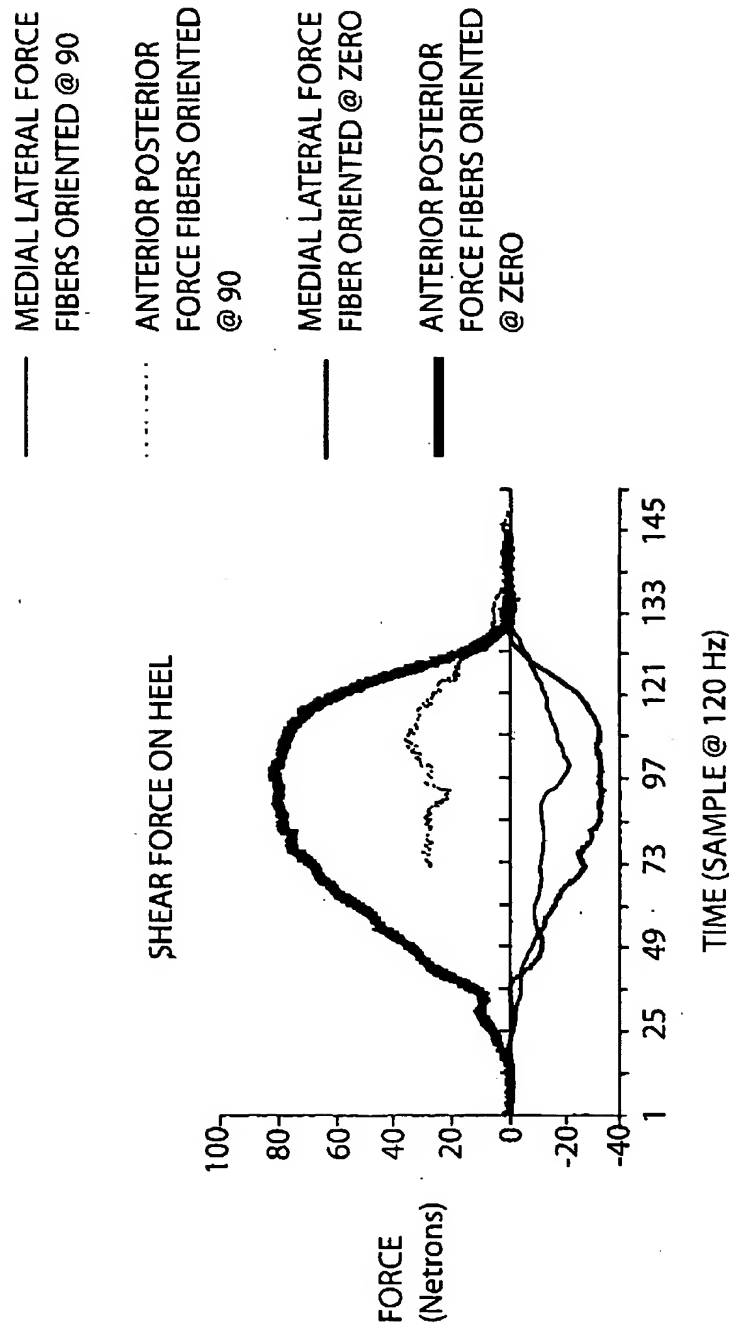


FIG.6

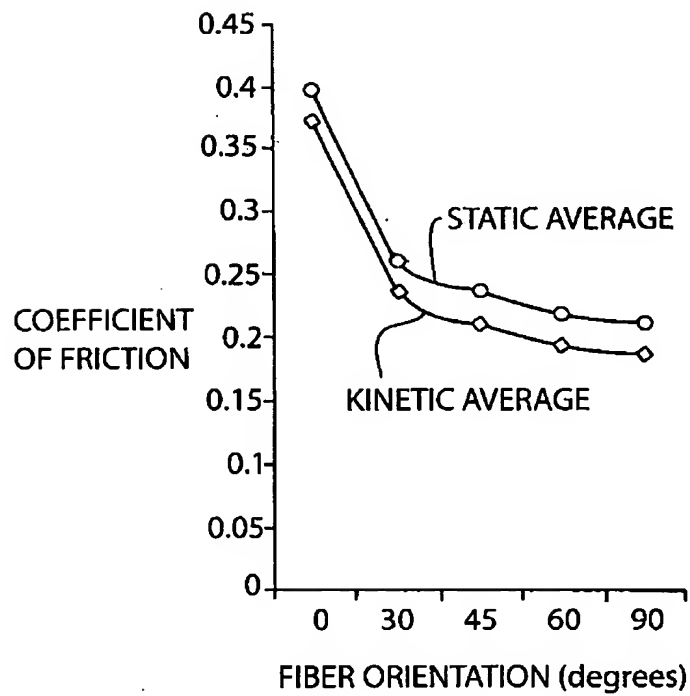
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VARIOUS FIBER ORIENTATIONS

FIG. 7

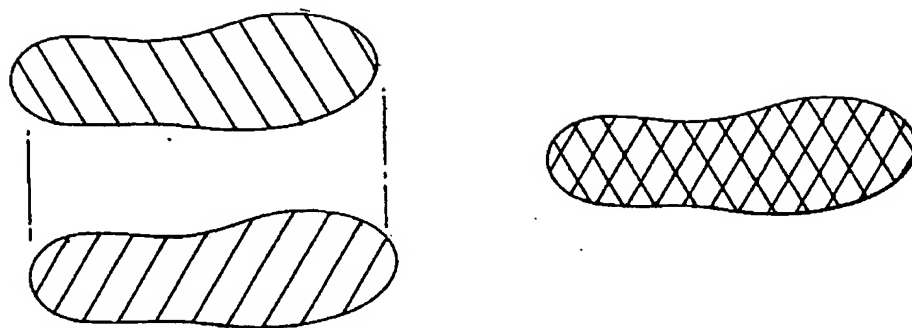


FIG. 8

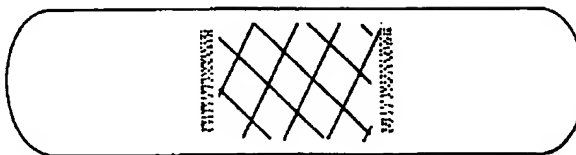


FIG. 9